

INSTALLATION INSTRUCTIONS

Product

DS-146

Vehicle base for International, Freightliner, & Sterling Trucks

Date

06/14/2006

Form

INST-300

The instructions that follow describe the method of installation recommended by the manufacturer. This base is designed for International, Freightliner, and Sterling trucks, but may also be used in other large trucks with bench style seats. The DS-146 is designed to be bolted to the floor and to the top, front, rectangular rail of the bench style seats found in some large trucks. In order to securely fasten this base, drilling into the vehicle will be required.

WARNING: 1. FOLLOW ALL SAFETY PROCEDURES SUCH AS WEARING EYE PROTECTION WHEN DRILLING. 2. BEFORE DOING ANY DRILLING, MAKE SURE TO CHECK UNDER, AROUND, AND INSIDE THE VEHICLE TO ENSURE THAT THE HOLE PLACEMENT WILL NOT DAMAGE ANY WIRING, TUBING, OR DEVICES.

1. Loosen the 3/8-16 fasteners (carriage bolts and nuts, see **FIG. 1**). Place the assembly in the vehicle and find the desired position. Use this position to adjust the height of the base so that it will rest flat on the two points of contact with the seat frame and the floor (see **FIG. 2**).

2. Depending on the model of your vehicle, there may be holes in the seat frame already. It is recommended to use the pre-existing holes in the seat frame. If the seat frame has no existing holes, place the base in the desired position, mark the locations on the seat frame where the mounting holes will need to be drilled, remove assembly, and drill holes using a 3/8" drill bit.

3. Loosely assemble the appropriate length fasteners (**NOT INCLUDED**) and the base to the seat frame. With the Foot (see **FIG. 1**) resting on the floor, mark the locations for the holes, remove the assembly and drill completely through the floor of the vehicle. **Again, make sure that there are no interfering components of the vehicle in the position chosen for mounting.**

4. With all of the holes drilled, place the base back into position, loosely bolt the Mount to the seat frame. Loosen the four 3/8-16 fasteners holding the assembly together. Loosely fasten the Foot of the assembly to the floor. Adjust the assembly so that it rests flat on the seat frame and the floor.

5. Finally, tighten all the hardware. This concludes the installation of the DS-146.

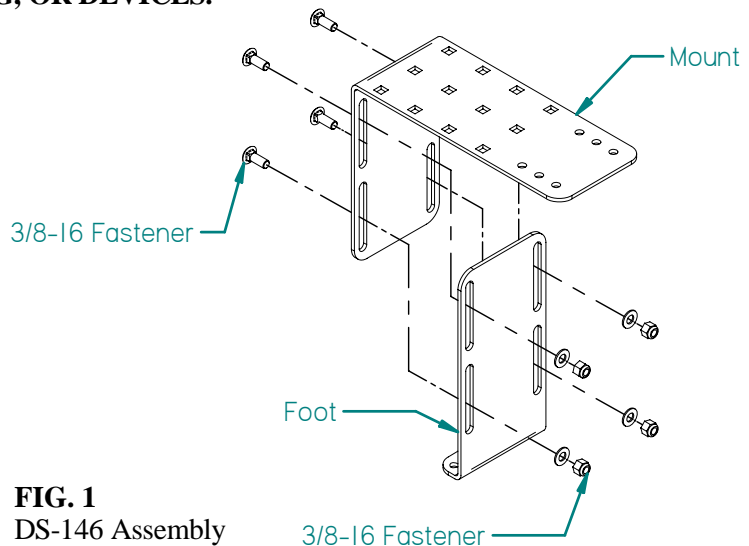


FIG. 1
DS-146 Assembly

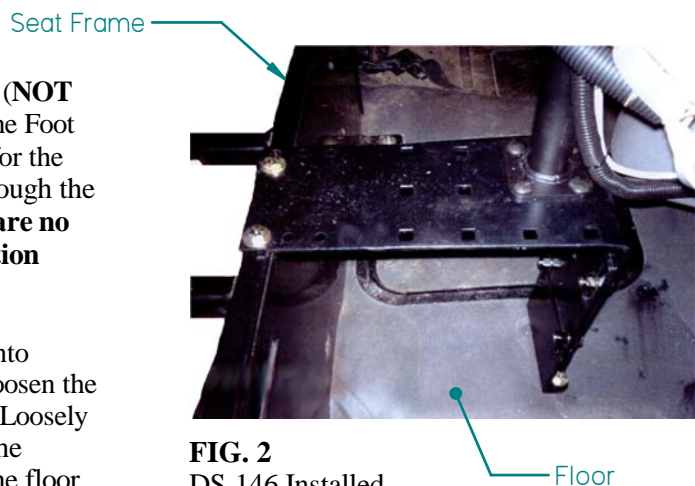


FIG. 2
DS-146 Installed

Product Mounting Disclaimer

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